



### **Benefits and features**

### Rehlko premium quality

- Design offices using the latest technical innovations
- Modern fully certified factories
- A cutting edge laboratory
- The generating set, its components and a wide range of options have been fully developed, prototype tested, factory built, and production tested

#### Rehlko premium performances

- Optimized and certified sound levels
- Reliable power, even in extreme conditions
- Optimized fuel consumption
- Compact footprint
- Best quality of electricity, high starting and loading capacity, according to ISO8528-5
- Robust base frames and high-quality enclosures
- Protection of installations and people
- Approved in line with the most stringent standards

#### Engines

- Premium level engines, in-house or from strong partners
- High power density, small footprint
- Low temperature starting capability
- Long maintenance interval

### Alternator

- · Provide industry leading motor starting capability
- Made in Europe
- Built with a class H insulation and IP23

### Cooling

- A compact and complete solution using a mechanically driven radiator fan
- Designed or optimized by Rehlko
- High temperature and altitude product capacity available

#### Base frame and enclosure

- High quality steel with enhanced corrosion resistance
- Highly durable QUALICOAT-certified epoxy paint
- Minimum 1000 hours of resistance to salt spray in accordance
- with ISO12944Ergonomic access to allow easy maintenance and
- connection of the generator
- Robust design optimized for transportation

## Generator sets ratings

		St	Standby rating		Prime rating	
	Hz	kWe	kVA	Amps	kWe	kVA
400/230	50	352	440	635	320	400
380/220	50	352	440	669	320	400
200/115	50	352	440	1270	320	400
240 TRI	50	352	440	1059	320	400
230 TRI	50	352	440	1105	320	400
415/240	50	352	440	612	320	400

Ratings	Range
-	400/230 V - 50 Hz

 Standby
 kW
 352

 kVA
 440

 Prime
 kW
 320

 kVA
 400



# **General Specifications**

Manufacturer	Rehlko
Engine ref.	P158LE
Alternator choices	KH01484T
	KH01743T
Performance class	G3
Voltage (V)	400/230
	380/220
	200/115
	240 TRI
	230 TRI
	415/240
Controllers	APM303 APM403
Consumption @ 100% load ESP (L/h)*	97
Consumption @ 100% load PRP (L/h)*	88
Emission level	Fuel consumption optimization

Type of Cooling Factory installed enclosures Radiator M238

"\* Volumetric Fuel consumption is up to 4% higher when using HVO than Diesel Fuel"

# Industrial Generator Set - D440



### **Engine Specifications**

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Engine brand	DOOSAN / HYUNDAI	
Engine ref.	P158LE*	
Air inlet system	Turbo	
Cylinder configuration	8 - V	
Displacement (I)	14,62	
Bore (mm) x Stroke (mm)	128 x 142	
Compression ratio	15 : 1	
Speed 50Hz (RPM)	1500	
Maximum stand-by power at rated RPM (kW)	414	
Governor type	Electronic	
Frequency regulation, steady state (%)	+/- 0.25%	
Lubrication System		
Oil Filter Quantity and type****		
Charge Air coolant	Air/Air	
****Rehlko recommends the use of genuine oil and		

filters. Fuel System

Fuel System	
Maximum fuel pump flow (l/h)	270
Max head on fuel return line (m fuel)	1
Fuel Filter Quantity and type	
Fuel	Diesel Fuel

\* Engine reference may be partially modified depending on genset application, options selected by the customer and lead time required.

Consumption with cooling system	
Fuel consumption @ ESP Max Power (I/h)	102,9
Fuel consumption @ PRP Max Power (l/h)	89,3
Fuel consumption @ 75% of PRP Power (I/h)	65,2
Fuel consumption @ 50% of PRP Power (I/h)	43,9
Cooling system	
Radiator & Engine capacity (I)	80,5
Fan power 50Hz (kW)	16
Fan air flow w/o restriction (m3/s)	8,2
Available restriction on air flow (mm H2O)	14
Type of coolant	Glycol-Ethylene
Radiated heat to ambiant (kW)	51
Heat rejection to coolant HT (kW)	222
Coolant capacity HT, engine only (I)	20
Max coolant temperature, Shutdown (°C)	103
Thermostat begin of opening HT (°C)	71
Thermostat end of opening HT (°C)	85

# **Industrial Generator Set - D440**



Exhaust system	
Heat rejection to exhaust (kW)	369
Exhaust gas temperature @ ESP (°C)	580
Exhaust gas flow @ ESP (I/s)	1305
Electrical system	
Battery voltage (V)	24
Air Intake system	
Combustion air flow (I/s)	421
Radiated heat to ambiant (kW)	51

Alternator Specifications	
Number of pole	4
Technology	Brushless
AVR Regulation	Yes
Insulation class	Н
Indication of protection	IP23
Number of bearing	1
Number of wires	12
Coupling	Direct
Overspeed (rpm)	2250
Voltage regulation at established rating (+/- %)	0,5
Unbalanced load acceptance ratio (%)	8

### Alternator standard features

- All models are brushless, rotating-field alternators
- NEMA MG1, IEEE, and ANSI standards compliance for temperature rise and motor starting
- The AVR voltage regulator provides superior short circuit capability
- Self-ventilated and dip proof constructio
- Superior voltage waveform

Note: See Alternator Data Sheets for alternator application data and ratings, efficiency curves, voltage dip with motor starting curves, and short circuit decrement curves.

# Industrial Generator Set - D440





### APM303 controller

The APM303 is a versatile unit which can be operated in manual or automatic mode. It offers the following features:

- Measurements: phase-to-neutral and phase-to-phase voltages, fuel level (In option : active power currents, effective power, power factors, Kw/h energy meter, oil pressure and coolant temperature levels)
- Supervision: Modbus RTU communication on RS485
- Reports: (In option : 2 configurable reports)
- Safety features: Overspeed, oil pressure, coolant
- temperatures, minimum and maximum voltage, minimum and maximum frequency (Maximum active power P<66kVA)
- Traceability: Stack of 12 stored events

For further information, please refer to the data sheet for the APM303



#### APM403 controller

The APM403 is a versatile control unit which allows operation in manual or automatic mode

- Measurements : voltage and current
- kW/kWh/kVA power meters
- Standard specifications: Voltmeter, Frequency meter.
- Optional : Battery ammeter.
- J1939 CAN ECU engine control
- Alarms and faults: Oil pressure, Coolant temperature, Overspeed, Start-up failure, alternator min/max, Emergency stop button.
- Engine parameters: Fuel level, hour counter, battery voltage.
- Optional (standard at 24V): Oil pressure, water temperature.
- Event log/ Management of the last 300 genset events.
- Mains and genset protection
- Clock management
- USB connections, USB Host and PC,
- Communications : RS485 INTERFACE
- ModBUS protocol /SNMP
- Optional : Ethernet, GPRS, remote control, 3G, 4G
- Websupervisor, SMS, E-mails

# **Codes and Standards**

Engine-generators set is designed and manufactured in facilities certified to standards ISO9001:2015 & ISO14001:2015. The generator sets and its components are prototype-tested, factory built and production tested and are in compliance with the relevant standards:

- Machinery Directive 2006/42/EC of May 17th 2006
- EMC Directive2014/30/UE
- Safety objectives set out in the Low Voltage Directive 2014/35/UE
- EN ISO 8528-13, EN 60034-1, EN 61000-6-1, EN 61000-6-2, EN 61000-6-3, EN 55011, EN 1679-1 et EN 60204-1
- **Power ratings definition** according to ISO8528-1 (2018-02 edition) and ISO-3046-1

(2018-02 edition) and 180-3046-1

**Emergency Standby Power (ESP):** The standby rating is applicable to varying loads for the duration of a power outage. There is no overload capability for this rating. Average load factor per 24 hours of operation is <70%.

**Prime Power (PRP):** At varying load, the number of generator set operating hours is unlimited. A 10% overload capacity is available for one hour within 12 hour of operation. Average load factor per 24 hours of operation is <70%.

## Standard scope of supply

- All our gensets are fitted with:
- Industrial water cooled DIESEL engine
- Electric starter & charge alternator
- Standard air filter
- Schneider or ABB electric circuit breaker, adapted to the shortcircuit current of the generating set
- Single bearing alternator IP 23 T° rise/ insulation to class H/H
- Welded steel base frame with 85% vibration attenuation mounts
- 4 lifting points on the chassis, lifting bar on the top included from 165 kVA ESP or optional
- highly durable QUALICOAT certified epoxy paint
- frame height optimized to allow it to be moved safely by forklift
- enclosure made of new high-quality European steel with enhanced corrosion resistance
- IP 64 locks, made from stainless materials
- enclosures and base frames tested and analyzed by the French
  Corrosion Institut
- 100% of tanks tested for permeability
- Personal protection ensured by protective grilles on hot and rotating parts
- Separate 9 dB(A) silencer
- Fuel tank welded inside the genset frame
- Retention bund included for gensets up to 110 kVA ESP
- Charged DC starting battery with electrolyte
- Emergency stop button on the outside
- Flexible fuel lines & lub oil drain cock
- Exhaust outlet with flexible and flanges
- User's manual (1 copy)

### Excluded from the supply:

For XPRESS products, from 25 to 1500 kVA: oil and antifreeze liquid



# **Dimensions and Weights**

Compact version			
Overall Size, max., L x W x H, (mm)	3340 x 1496 x 1851		
Dry weight (kg)	2970		
Tank capacity (L)	600		

### M238 soundproofed version

Overall Size, max., L x W x H, (mm)	4867 x 1560 x 2450
Tank capacity (L)	600
Dry weight (kg)	4210
Sound power level guaranteed (Lwa) 50Hz (75% PRP)	101
Acoustic pressure level @1m in dB(A) 50Hz (75% PRP)	81
Acoustic pressure level @7m in dB(A) 50Hz (75% PRP)	71





Reference Conditions: 25°C Air Inlet Temperature, 40°C Fuel Inlet Temperature, 100 kPa Barometric Pressure; 10.7 g/kg of dry air Humidity. Intake Restriction set to maximum allowable limit for clean filter; Exhaust Back pressure set to maximum allowable limit; Fuel density at 0.85 kg/L. Data was taken from a single engine test according to the test methods, fuel specification and reference conditions stated above and is subjected to instrumentation and engine-to-engine variability. Test conducted with alternate test methods, instrumentation, fuel or reference conditions can yield different results. Data and specifications subject to change without notice.